



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **S.C. REVA S.A.**

Str. Atelierelor Nr. 32

**335900 Simeria
ROMANIA**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application:

- Classification Level CL1 according to DIN 27201-6 for maintenance
- New build, conversion and repair of railway vehicles and their components, depending on the weld performance class
- Bogies, wagon chassis, superstructures, brake Equipment, cargo Containers, pressure gas tanks

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.2/X120Mn12 1.2 1.2 1.1/5	t = 2 - 25 mm t = 3 - 30 mm t = 3 - 50 mm t = 4 - 18 mm D >= 25 mm	FW BW FW BW
135	1.2 72/X120Mn12 1.2/X120Mn12	t = 1 - 24 mm D >= 30 mm t = 2 - 24 mm t = 2 - 24 mm	- 72: t = 3 - 40 mm; X120Mn12: t = 2 - 6 mm; FW FW

Responsible welding coordinator: Gavril Petrut (EWE) born: 27.04.1964

Deputy with equal rights: Calin-Adrian Bozesan-Drehe (IWE) born: 30.05.1978

Deputy: see reverse

Certificate no.: TÜV SÜD/15085/CL1/201/4/05

Valid: from 20.02.2018 to 19.02.2021

Issued on: 17.04.2018

Auditor: DRAGOMIR
General regulations (see reverse)

Certification Body
Material and Welding Technology

Steidl
Head of certification body



EQ2841139